INTERNATIONAL PRINECT USER DAYS

8th and 9th October 2014

5. International Prinect User Days, October 8th and 9th, 2014

# News for Folding Carton and Label Production

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Agenda

1. Prinect for Packaging

2. DCS 340 with Prinect Digital Front End – Label

   • Demo: Variable Data Creation

3. Fast creation of design and estimation data

   • Demo: Package Designer Integration

4. Fast gang form creation

   • Demo: New features of Sheet Optimizer

5. Overview new features in P2015 for carton and label production

   • Demo

Prinect Solution for Folding Boxes & Label Production Production in Offset – from Design to Finishing!
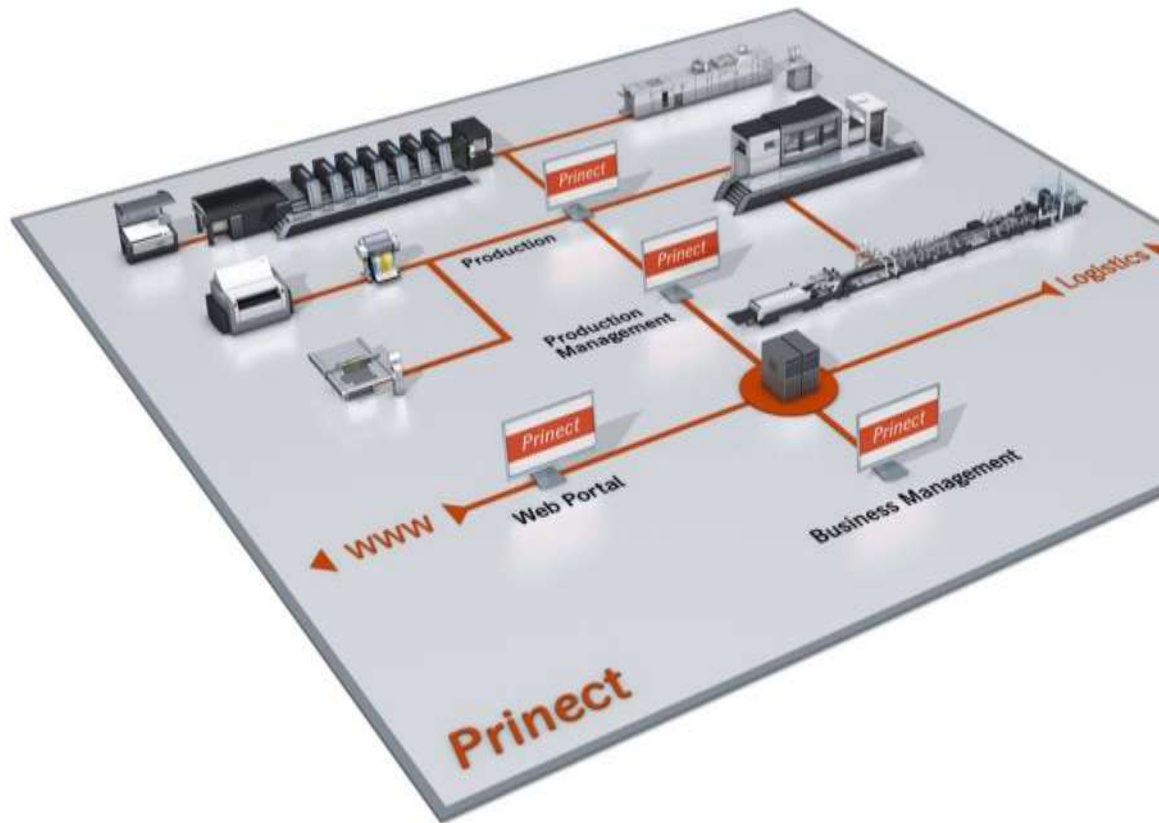
MIS / ERP Integration

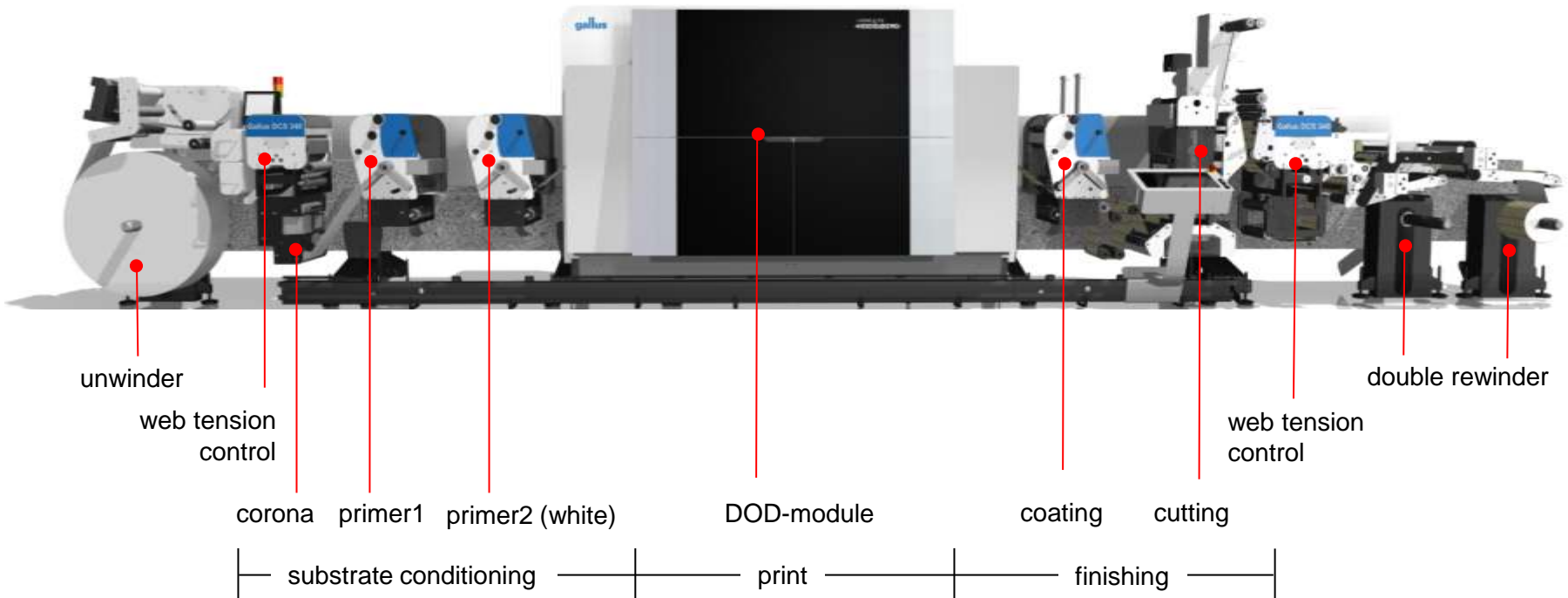**Structural and Graphics Design**

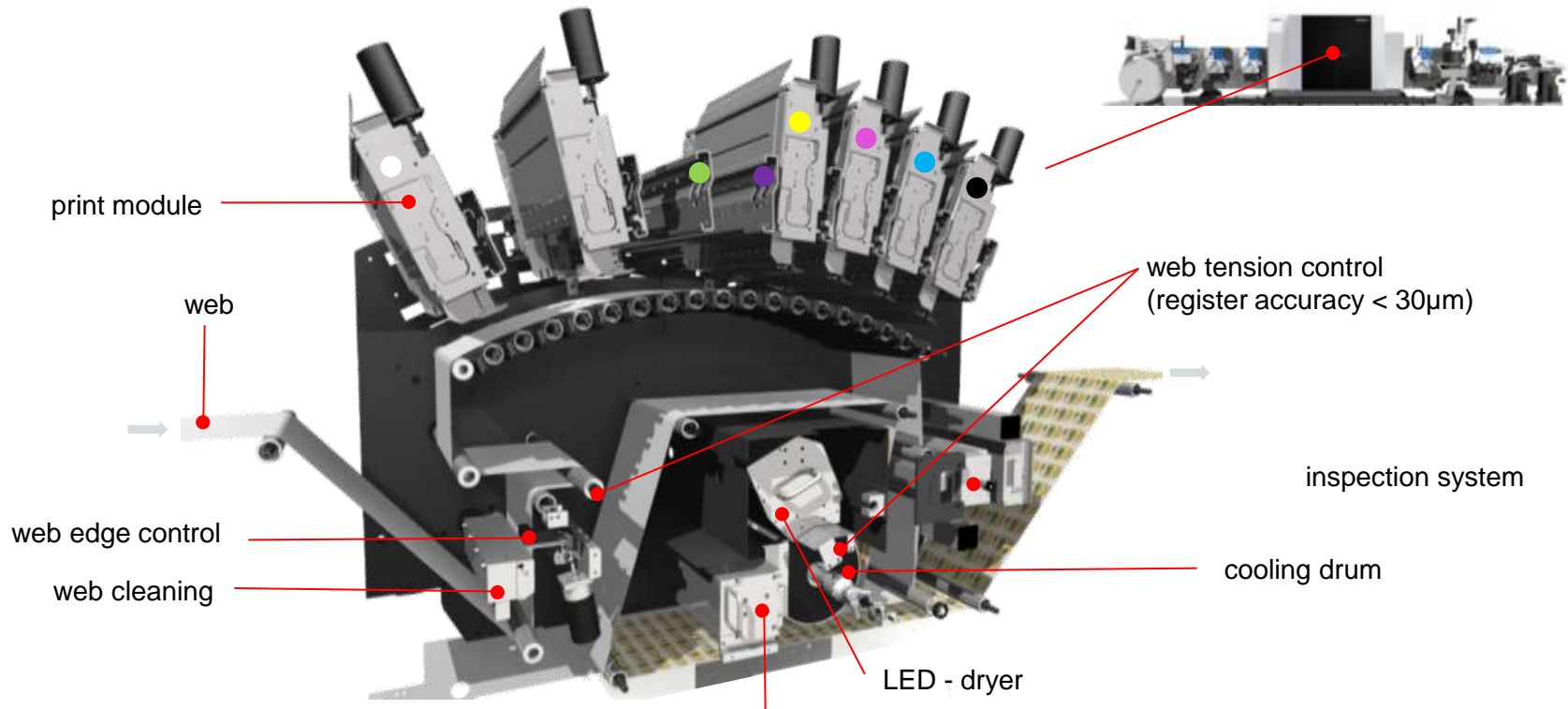**Prepress Workflow**

Print Integration

Color and Quality Management

Finishing Integration

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Gallus DCS 340
New Digital Label Converting System

New

unwinder

web tension control

corona   primer1   primer2 (white)

DOD-module

coating   cutting

web tension control

double rewinder

|—— substrate conditioning ——|—— print ——|—— finishing ——|

Gallus DCS 340
Digital Print Unit

print module

web

web tension control
(register accuracy < 30μm)

inspection system

web edge control

web cleaning

cooling drum

LED - dryer

Gallus DCS 340
Brilliant colors and large color range with 7c-separation

4C - separation

7C - separation

cyan magenta yellow black orange green violett

C M Y K O G V

7c-gamut
ca. 30% larger
than 4c-gamut

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Gallus DCS 340
Highest Print Quality with 1200 dpi

natural skin tones
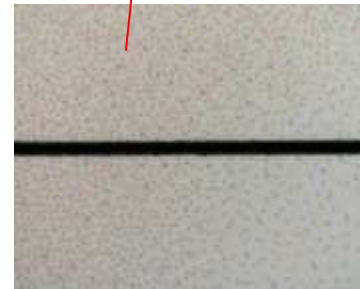
sharp lines
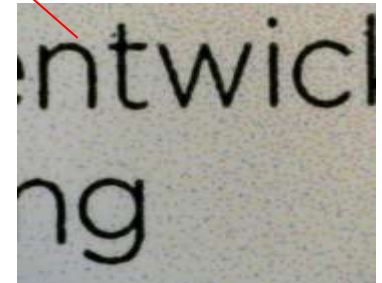
sharp characters

Prinect Digital Front End Label General Overview

Prinect DFE-Label

Data preparation in highest quality
- Fast output of job data (Prepared Job or 'single' PDF)
- Preflight & corrections in PDF
- Adaption to used inks & spot color adaption
- Variable Data Printing & Creation

HMI

Machine Control UI
- Machine settings
- Job queue control
- Control print heads
- Machine feedback

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Prinect Digital Front End Label
Data Delivery

- Take over prepared data from any workflow (e.g. Esko)

  - Imposed PDF of whole segment

    or

  - PDF(s) of single articles

Prinect Digital Front End Label
Output of «single» PDF(s)

Work Steps

1. Create job

2. Prepare digital print

    a. Select substrate
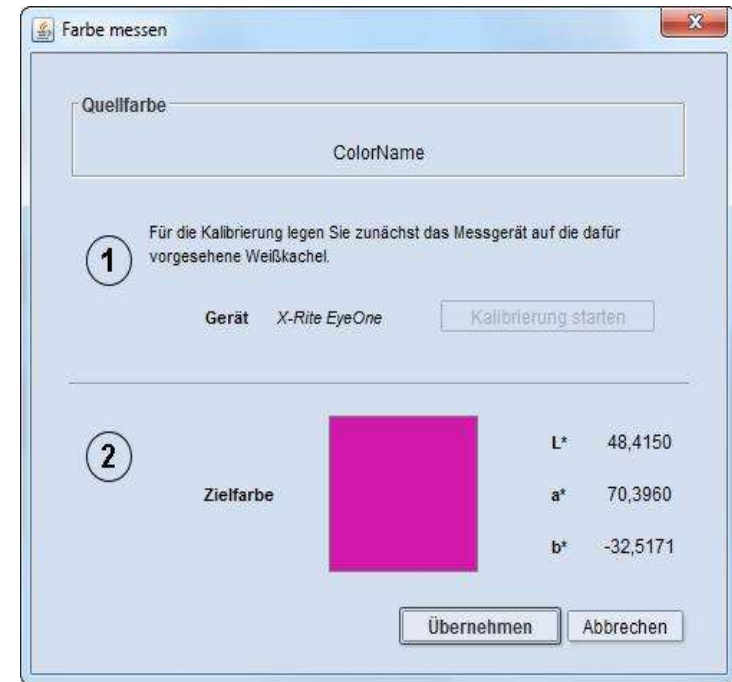
    b. Layout/Impositioning

    c. Screening

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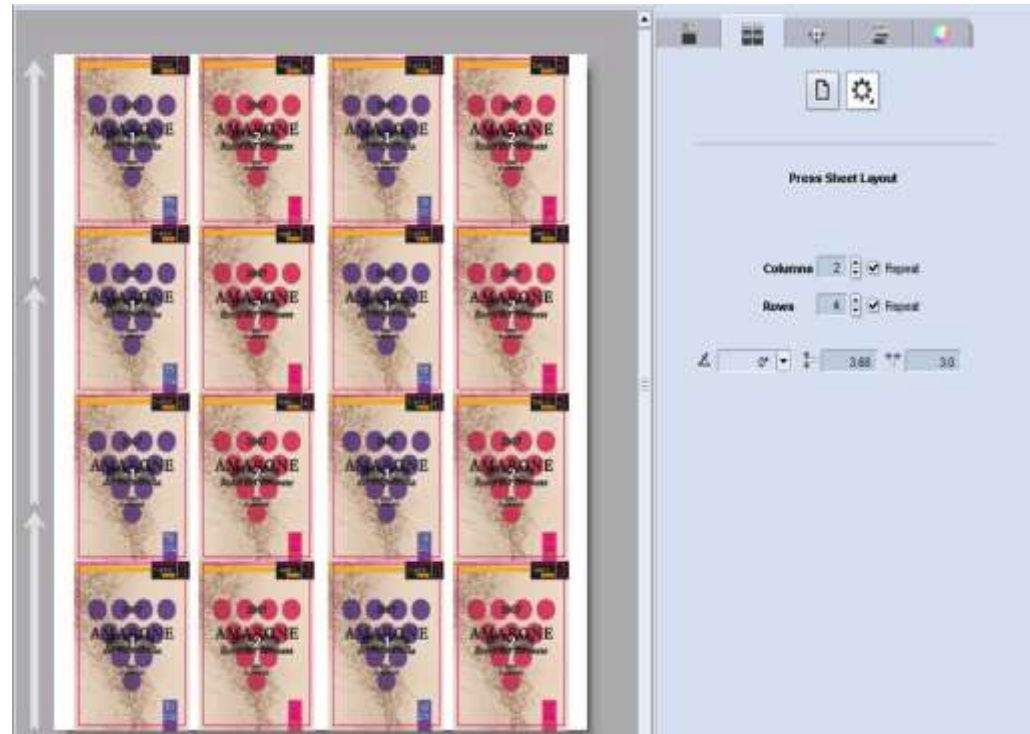
Prinect Digital Front End Label
Spot Color Adaptation

- Color defined by document

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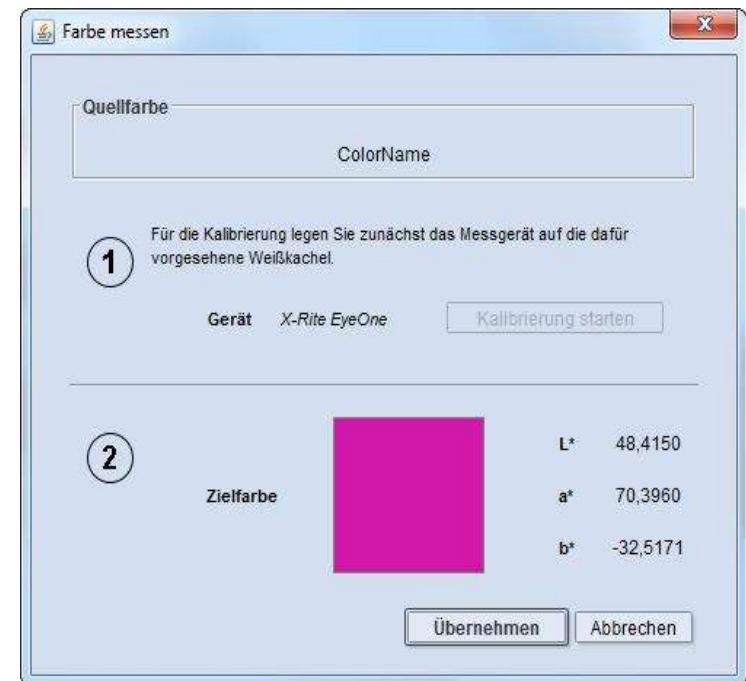
Prinect Digital Front End Label
Spot Color Adaptation

- Customer brings a sample with a slightly different color
  - ➢ Measure color and take measured values

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Prinect Digital Front End Label
Spot color matching

- If customer requires a slightly different color, it is possible to select from surrounding colors

  - Steps of modification can be defined in both directions – Lightness and Color Cast

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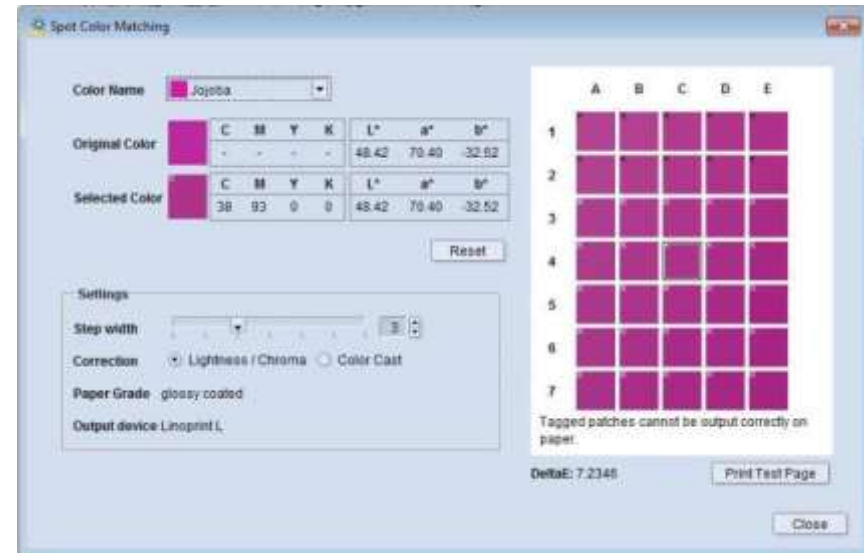
Prinect Digital Front End Label
Spot color matching

- New values can be stored for repeat or similar jobs

Prinect Digital Front End Label
Identification with CERM and Prinect Prepress

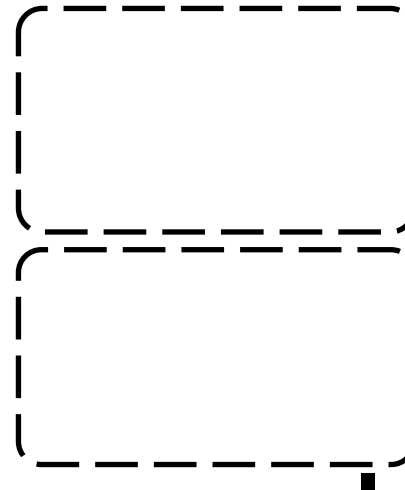- Print Separators before and after each Job / Segments
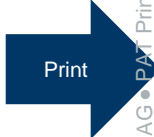

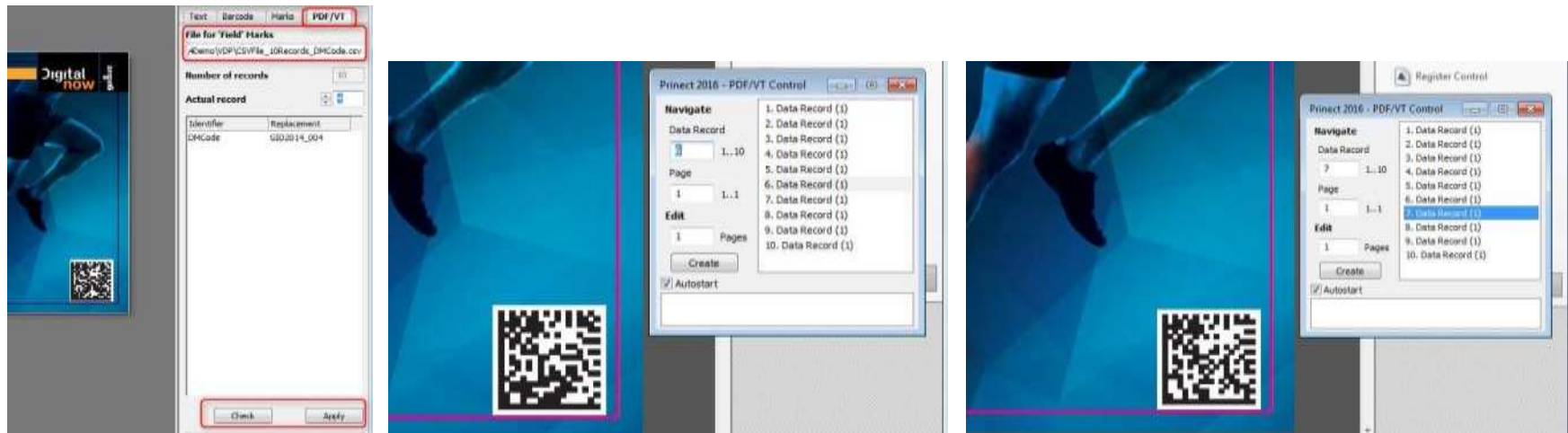| Articles	Segment Separator	DieCut Separator	Job Separator
1000 repetitions	1 repetition	1 repetition	1 repetition

Prinect Digital Front End Label
Variable Data Printing

- Datamatrix code with individual number on each one-up

Prinect Digital Front End Label
Variable Data Printing

- Output as PDF-VT

- Check with PDF-VT Control

Demo Variable Data Creation

Extended Workflow with Prinect and CERM Integration

Prinect:

- Extended prepress functionality for digital label printing
  - Automated and interactive prepress functionality for data preparation
  - Color management for most challenging requirements
  - Sophisticated layout functionality with additional information
- High transparency of the entire production workflow
  - Analysis of shop floor data

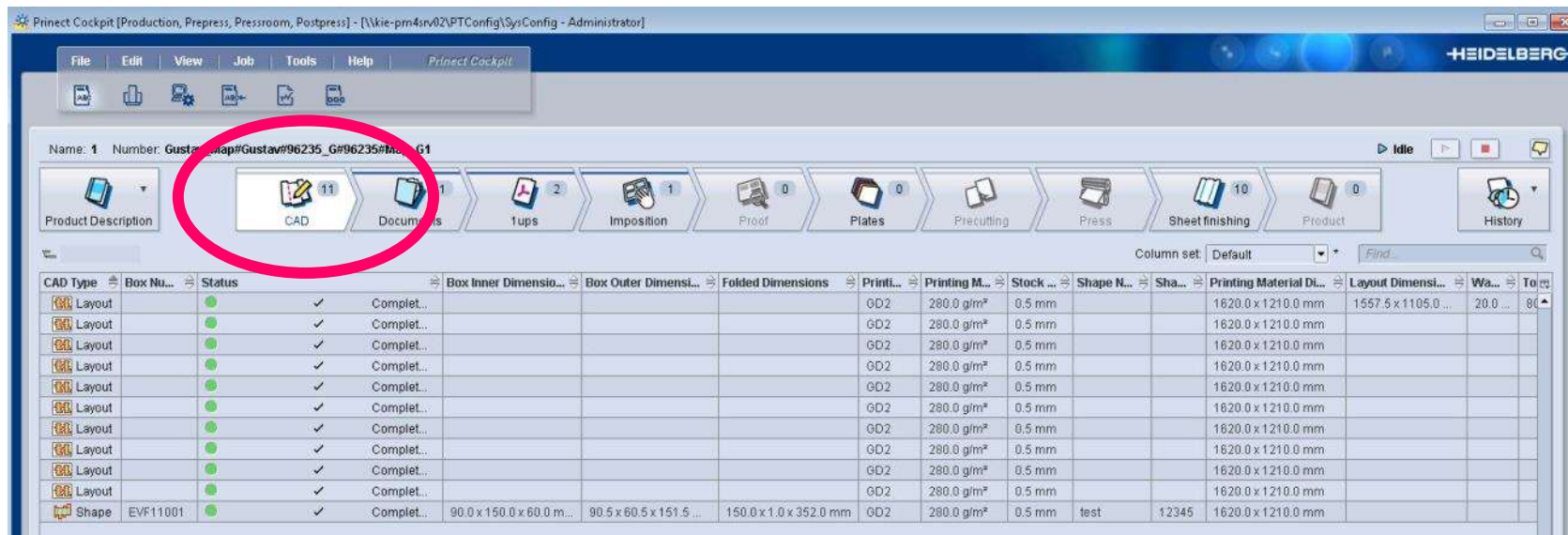**CERM** - Complete and dedicated MIS for narrow web printers

- Streamlined administration and prepress:
  - including a web front end for the brand owners and sales representatives
  - with a strong integration with prepress and production software
  - and a focus on automation of repeat jobs
  - in order to reduce errors and save costs in administration and production

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Prinect 2015 – News in Packaging

1. **Fast estimation with production data: Package Designer Integration**

2. Fast and easy gang job calculation with Sheet Optimizer

3. News for efficient label and folding carton production

Integration of structural Design

- New Prinect task "CAD"

- Request either from Cockpit or MIS (e.g. Boxsoft)

CAD Request in Cockpit

- Creating new Designs
  - Standard Design can be selected in the MDS from Package Designer libraries
  - Direct input of ABH dimensions
  - Material can be selected likewise

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Automated structural Design Workflow with MIS

MIS

Preproduction Order → Estimation, offer → Production planning

Tool creation

- Design no.
- Dimensions
- Machine formats
- Data formats
- …

- Amount of 1ups/sheet
- Min. sheet size
- Dimensions flat/folded
- Link to CAD file
- …

CFF2

Design creation

Production Job

Prinect Package Designer

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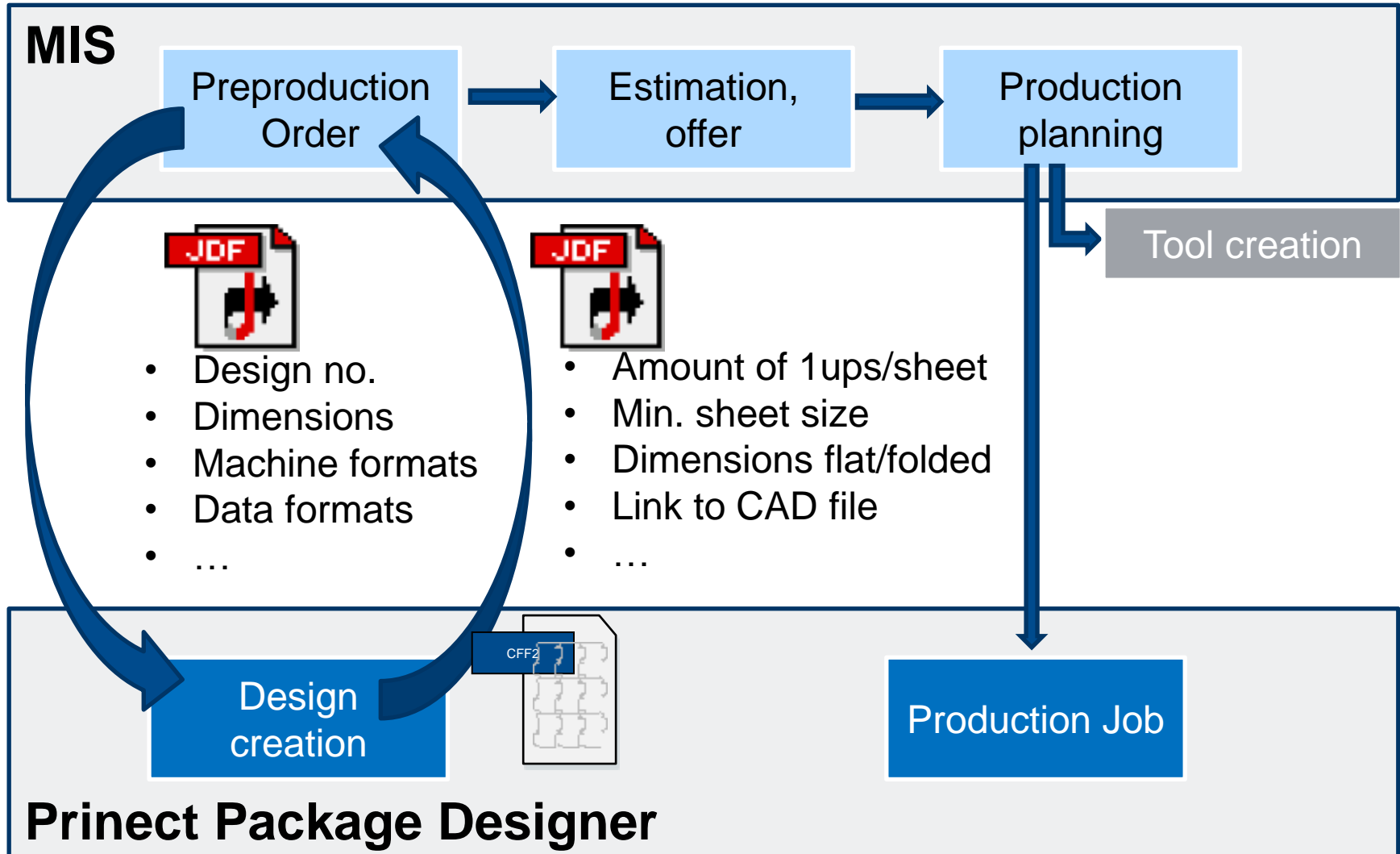
Advantages of Integration of Package Designer

- Data has to be captured only once

- Exact production data for estimation in only seconds

- CAD data are directly available to prepress and production

- All data are saved and archived with the job > directly available for repeat jobs at any time

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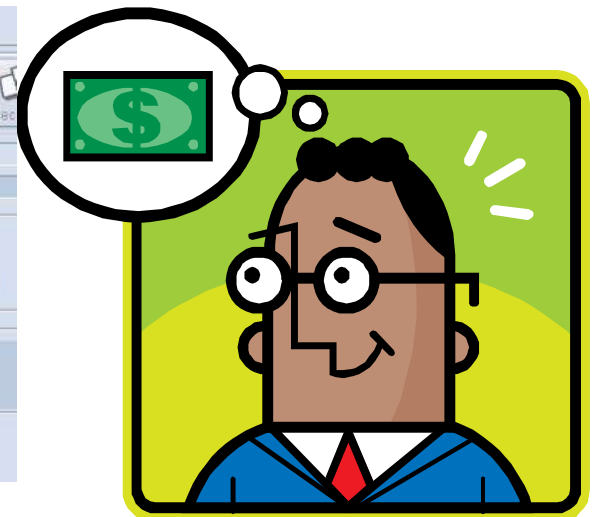
Demo Package Design Integration

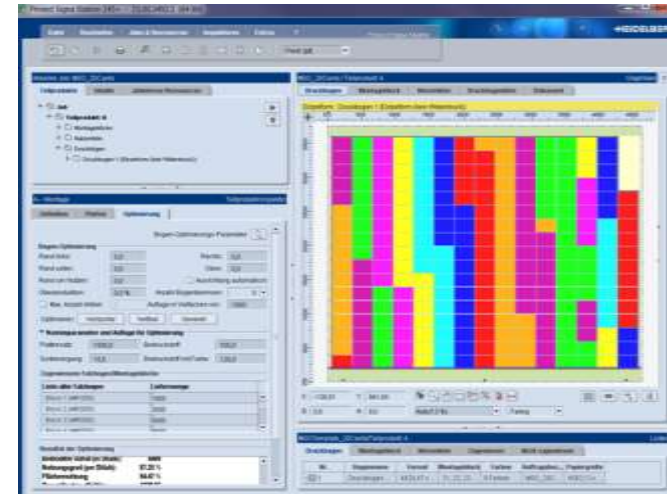HEIDELBERG

Prinect 2015 – News in Packaging

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2. **Fast and easy gang job calculation with Sheet Optimizer**
3. News for efficient label and folding carton production

Prinect Signa Station Sheet Optimizer
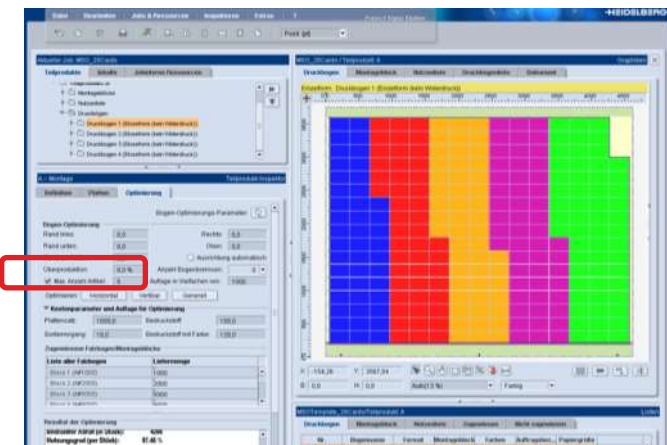
No limitation:

Higher reliability and more convenience

- Better distribution on sheet
- Limitation of articles per sheet
- Warning when the delivery quantity from the PDF name is misinterpreted
- Optimization results can be saved, exported and printed

Limitation to 5 articles:

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Demo Sheet Optimizer

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Prinect 2015 – News in Packaging

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3. **News for efficient label and folding carton production**

New Features for Label Production
Automation of order creation

- Easy creation of order lists in e.g. Excel with
  - Article name and shape
  - Amount
  - Product type
  - Product code
  - …
- Order info in csv-file can automatically create different gang jobs in cockpit
- Complete workflow automation is possible with Smartautomation

➢ Enormous time saving during job set up!

Structural Design with Prinect Package Designer

- New features for 3D simulation

  - Curved shapes

  - Dimensions in 3D

- 3D for secondary boxes / boxes for external objects

- New library for labels

- Fast creation of varnishing blankets

- Driver for Kongsberg Plotters have been implemented
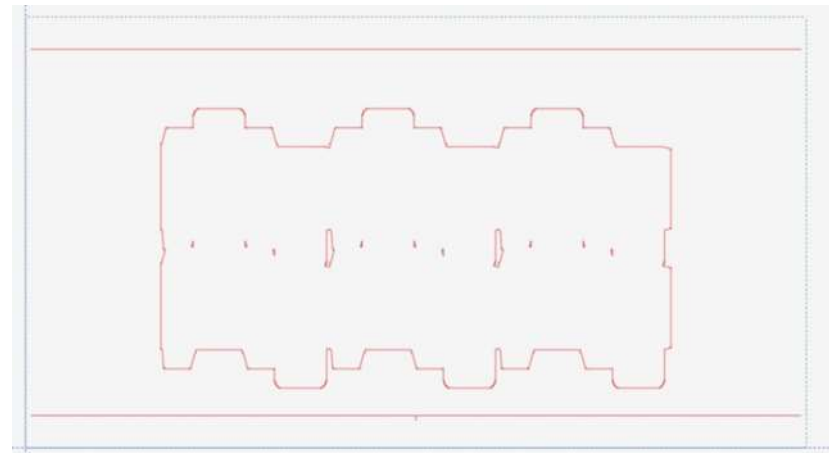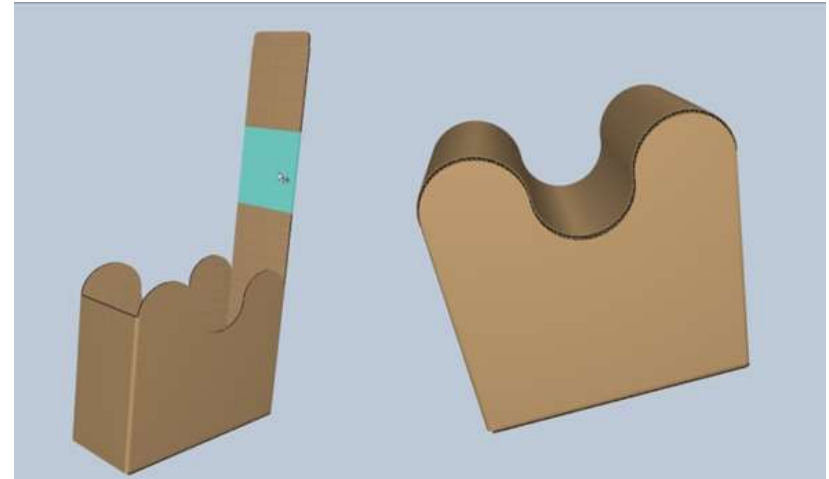
Optimized Layout Creation in Package Designer and Signa Station Packaging Pro

- Automated layout creation
- Different rotation angles for various shapes
- ➢ Best usage of sheet
- ➢ Better pressure distribution for rotative die cutting

First shape with rotation angle of 5°

Second shape with rotation angle of 27°

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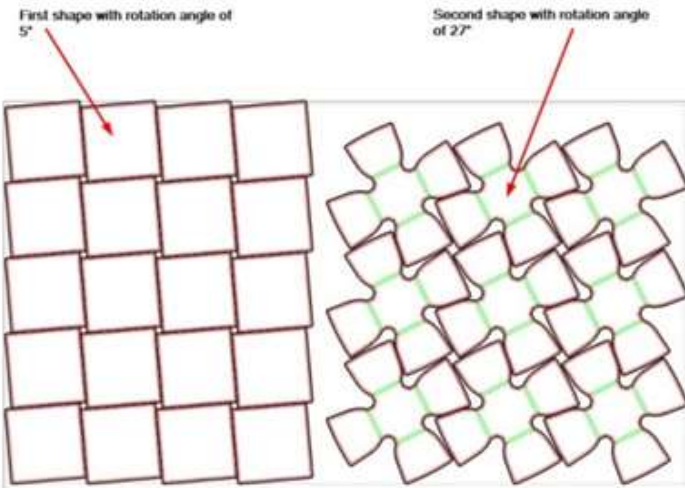
New Features for 1-up Processing in PDF Toolbox

- Preflighter/ PDF-Report

  - Definition of preflight areas

  - Expanded checking for spot colors

  - Convert text into graphics

  - Convert comments into content

- Object Editor

  - Editing in wire frame mode

  - Aligne to the selected object's bounding box

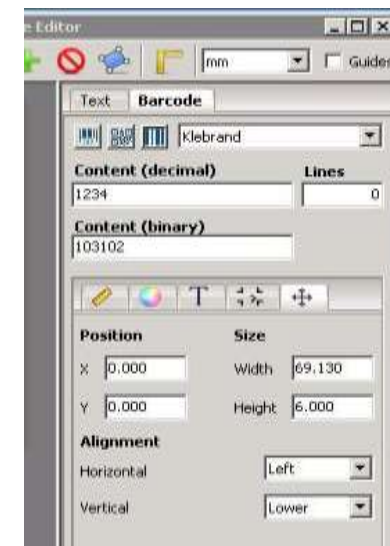 - Dividing text into individual characters
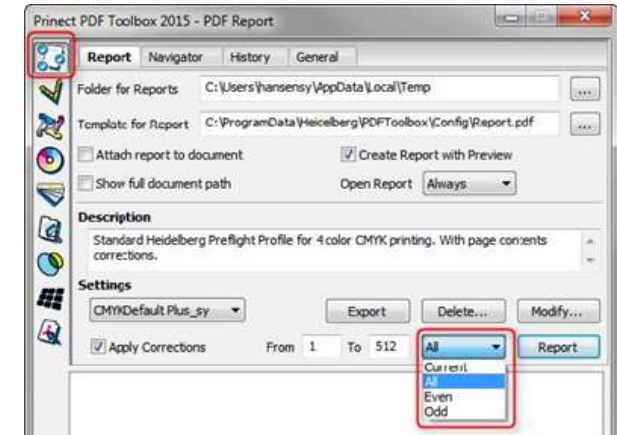
New Features for 1-up Processing in PDF Toolbox

- Page Assembly
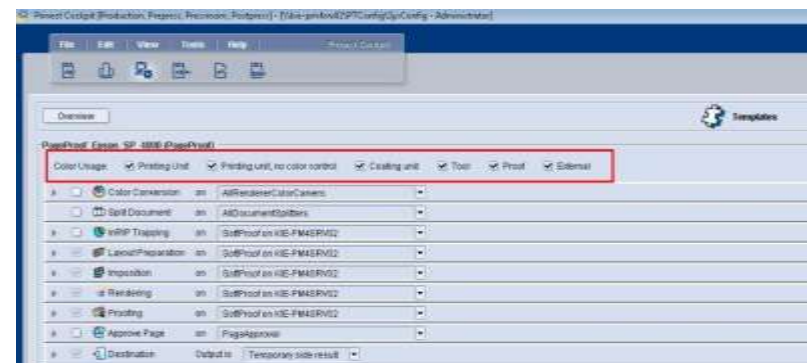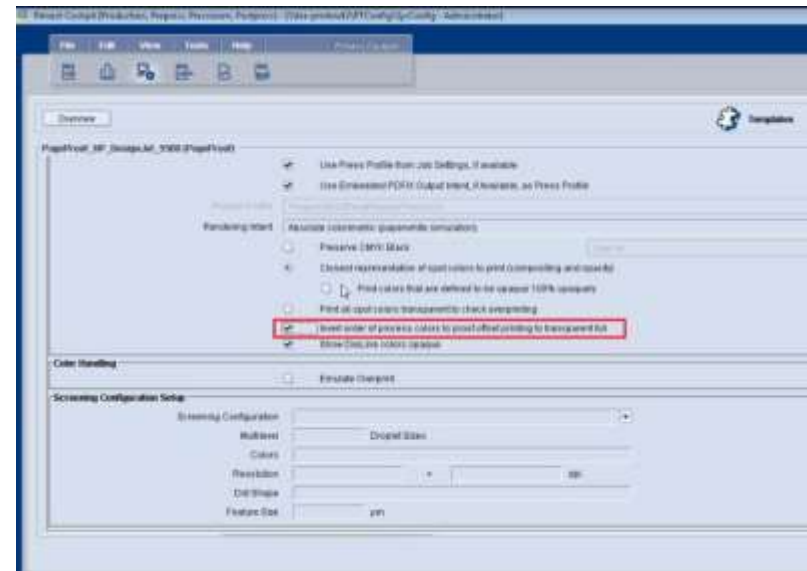   - Selectable line width for imported CFF2 files
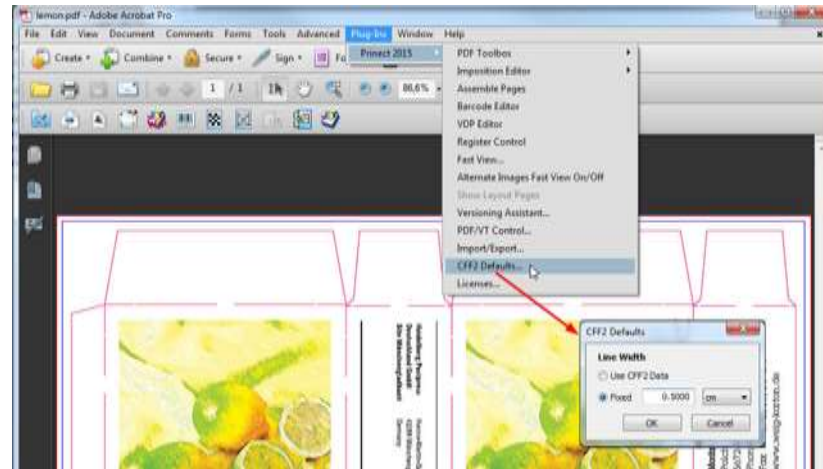
- Barcode Editor
    - Triangle symbol as limitation for binary barcodes
    - New „EMS code"(= „Pharma Wide")
   - New geometry features
    - Text marks

Improved Output, Page Proofing

- Page Proofing
  - Adaptation of color sequence for reverse foil printing – especially for white

- Improved Output
 - Dedicated calibration curve for each color

Enhancements for Spot Color Replacement with Multicolor

- Spot color replacement can be limited to images only

- Delta E table can be sorted to the largest/ smallest deviation

- Easy generation of result report
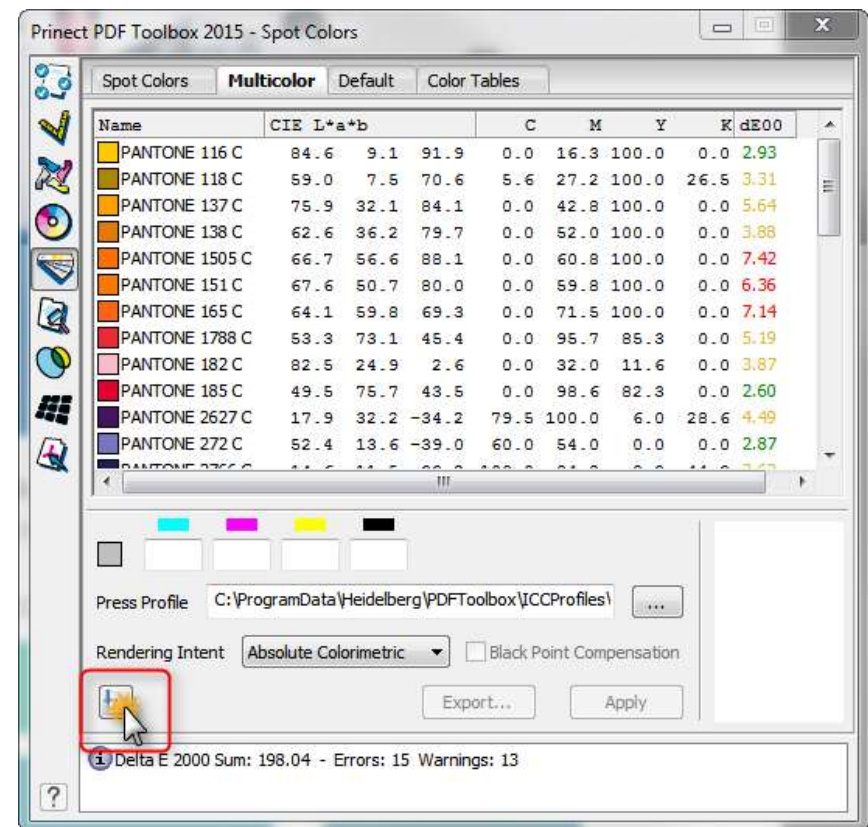
And many more …

- Part Production

  - Pre-produced product parts can be transferred directly to repeat jobs without dedicated warehouse management software

- Fast identification

  - Automatic job selection at the press via barcode

  - Easy pallet identifications with customizable pallet sheets
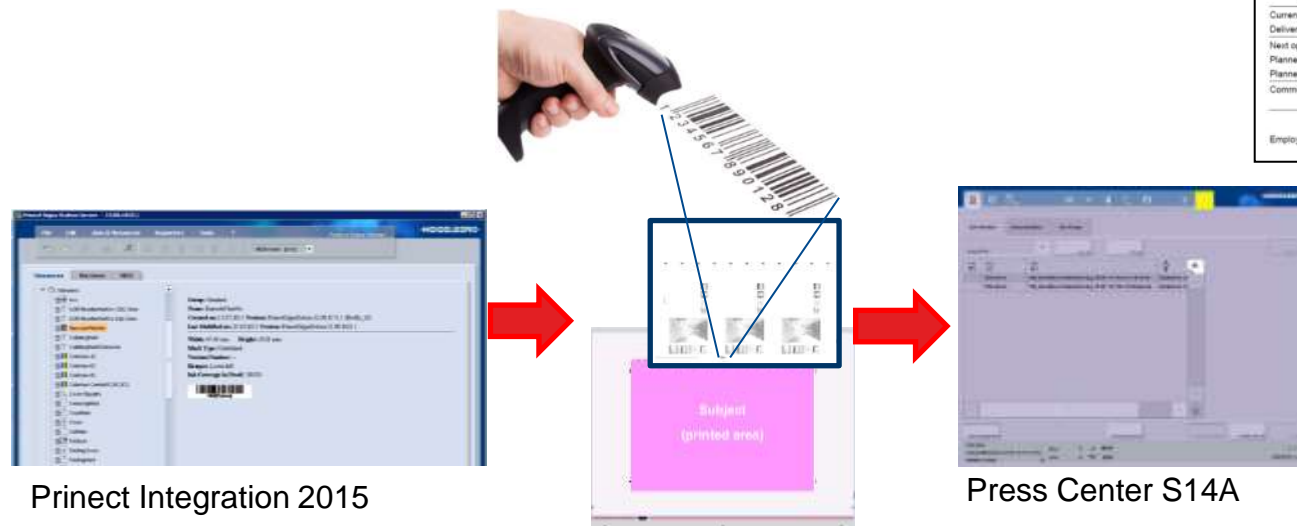
Prinect Integration 2015

Press Center S14A

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Demo Label and Folding Carton Production

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Thank you for your attention!

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